

Interactive learning at the highest level

# Contents of Lean Six Sigma Green Belt self-study

## What are processes?

- ✓ Background and history of Lean and Six Sigma
- ✓ The House of Toyota
- ✓ When to start a Lean project
- ✓ Which Lean project to start
- ✓ How to start a Lean Six Sigma project

## **Organization of a Lean Project**

- ✓ The role of line management
- ✓ The project organization
- ✓ Creating a leading team
- ✓ Stakeholder management

## Lean principle 1: What adds value

✓ The Voice of the Customer!

## Lean principle 2: Mapping the value stream

- ✓ The SIPOC
- ✓ The Flowchart
- ✓ The Physical Process Flow
- ✓ Value Stream Mapping (VSM)
  - o Current State VSM
  - Future State VSM
  - o Ideal State VSM

## Making a process measurable

- ✓ Critical Customer Requirements
- ✓ CTQ Flow down
- ✓ Measurement plan
- ✓ Assessing current process performance
- ✓ Lean Metrics

## Lean principle 3: Flow

- ✓ Quick Wins
- ✓ Eight forms of Waste (5-S, SMED, Line Balancing, Work Sequence, Standard WIP, Poka Yoke, Source Control)

## Lean principle 4: Pull

✓ Pull and push production (Kanban, Heijunka)





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# Six Sigma and the DMAIC approach

- ✓ Collecting factors of influence (Ishikawa, 5x Why, Exploratory Data, FMEA)
- ✓ Selecting the right factors of influence (The Process Matrix, the Pareto Principle)
- ✓ Validating factors of influence

## Lean principle 5: Perfection

 ✓ Implementing and realizing improvements (Visual Management, Kaizen, Operational Management)

## Successfully Changing!

- ✓ Drivers for successful change
- ✓ Creating support
- ✓ Removing blockades
- ✓ Dealing with resistance
- ✓ Saying goodbye to the old
- ✓ Servant Leadership!
- ✓ Lean Design
- ✓ Lean Accounting



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